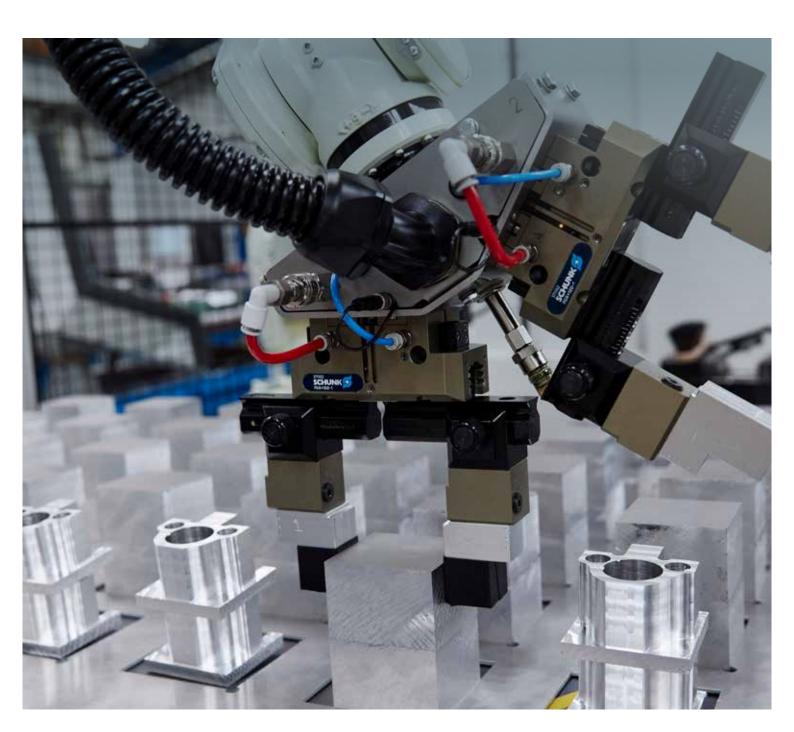


Service offering Mechanics High-precision mechanical solutions on demand



Our range of capabilities is what makes us

a preferred partner

Your One-Stop-Shop

GPV's facilities in Europe and Asia provide our customers with various services to cover their demands in Mechanics for all possible industries and applications.

From shaping into form (e.g. via laser cutting, punching and bending), high-precision machining (5-axis milling, 7-axis turning) and certified welding to surface treatment (wet- & powder painting, silkscreen printing) and complete box-build for our OEM partners: we are your One-Stop-Shop.

Competencies



Comprehensive services in mechanics:

- Manufacturing of complex mechanics including project management, prototyping, pre-production, larger series, quality management and logistics setup
- > Welding processes according to ISO EN 3834-2 and EN 15085-2 CL1 with broad experience in the railway industry
- > Highly experienced with aluminium and various high-grade steel alloys

Our facilities provide the following setup and machinery:

- > Mechanical engineering
- > High-precision 5-/3-axis milling machines
- > 7-axis turning machines
- > Advanced welding
- > Powder painting
- > Silk-screen printing
- > Mechanical assemblies and box-build

A glimpse at our applications

From sheet-metal treatment for the housings required by our Electronics customers to Mechanics for robotics and the heavy machine industry, GPV manufactures and assembles mechanical solutions according to your requirements.

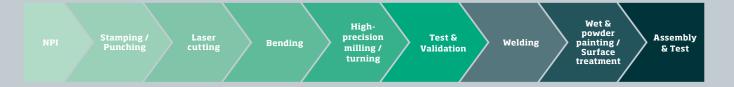
Fields of application:

- > Cleantech
- > Instruments & measurement
- > Machine industry
- > Medtech
- > Robotics
- > Transportation



Competencies over the complete process

Typical processes flow



NPI

- > Construction with CAD software (Mastercam 2020)
- > Preparation of documents such as drawings and production plans
- > Preparation of tools and fixtures etc.

Stamping / Punching

- > Fully automated with picking tower for standard plates (up to 1,500 mm x 4,000 mm, 6 mm thickness)
- > Stamping with up to 160 tons of pressure

Laser cutting

- > Fully automated with picking tower for standard plates (up to 1,500 mm x 4,000 mm)
- > Maximum thickness for laser cutting: aluminium 6 mm, steel 20 mm and stainless steel 10 mm

Bending

- Bending of sheets with dimensions up to 6,000 mm x 3,000 mm x 6 mm
- > Swing-bending process technology

High-precision milling / turning

- > Treatment of various materials, e.g. aluminium, steel and selected plastics
- > Highly complex milling 5-/3-axis
- > 7-axis turning
- > Robot loading / unloading system
- > Laser measurement for tooling

Test & Validation

- > Industry-leading measurement equipment for items up to 900 x 1,600 x 800 mm and up to a weight of 1,000 kg
- Measuring with Rational DMIS-software (Dimensional Measuring Interface Standard)

Welding

- > TIG, MIG, MAG and spot welding
- > Manual or robot welding facilities
- Welding certificates EN ISO 3834-2 and EN 15085-2 CL1 (railway industry)

Wet & powder painting / Surface treatment

- > Wet and powder painting for applications in highly corrosive athmospheres
- > Silk-screen printing

Assembly & Test

 Assembly of modules to complete products





The hardware hardware of the digital world From ambition to real products

A unique customer perspective

GPV is committed to ensuring that our customers accomplish more. We do this by building strong partnerships based on responsible and honest co-operation.

We acquire comprehensive insights into our customers' needs and industry, and we manage advanced product processing, relying on our strong technological know-how.

Capable. Accessible. Stable.

In all that we do, we focus on creating value for our customers and our approach embodies the spirit of the entire organisation. As such, we always strive for a timely delivery of faultless, secure, and functional products and services that fulfill the expectations and requirements of our customers.

We strive to be the most value-adding and accessible European EMS partner and help our customers accomplish more - as companies and as people.

> gpv-group.com



Headquarters

GPV Group A/S Lysholt Allé 11 DK-7100 Vejle Denmark

Europe

GPV Cables AT (F) Frankenmarkt, Austria

GPV Cables AT (R) Rottenmann, Austria

GPV Electronics DK Aars, Denmark

GPV Mechanics DK Tarm, Denmark

GPV Electronics EE Elva, Estonia

GPV Electronics FI Lohja, Finland

GPV Electronics DE Hildesheim, Germany

GPV Electronics SK (N) Nova Dubnica, Slovakia

GPV Electronics SK (H) Hlohovec-Sulekovo, Slovakia

GPV Cables SK Hlohovec-Sulekovo, Slovakia

GPV Electronics SE Västerås, Sweden

GPV Electronics CH Mendrisio, Switzerland

Asia

GPV Electronics CN (B) Bejiing, China

GPV Electronics CN (S) Suzhou, China

GPV Electronics MY Johor, Malaysia

GPV Electronics LK Kochchikade, Sri Lanka

GPV Electronics TH Bangkok, Thailand

GPV Mechanics TH Bangkok, Thailand

The Americas

GPV Electronics MX Guadalajara, Mexico

